

Sub B3

~~ABSTRACT OF THE DISCLOSURE~~

~~A vehicular body panel or component part having a reinforcing~~  
backing plate reconciled to a part of a blank material at a position  
5 wherein a bending formation is implemented. The backing plate has  
one or more than two apertures formed in at least one lateral raw  
at a location equivalent to the position of the bending formation.  
When forming the blank material and the backing plate concurrently  
by bending operation, the backing plate becomes intimate with the  
10 blank sheet to avoid the backing plate from locally separating  
from the blank material and from forming a gap relative thereto,  
~~with a resultant improved product quality.~~